

# Improvements to a Branch-Cut-and-Price Algorithm for the Exact Solution of Parallel Machines Scheduling Problems

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# Outline

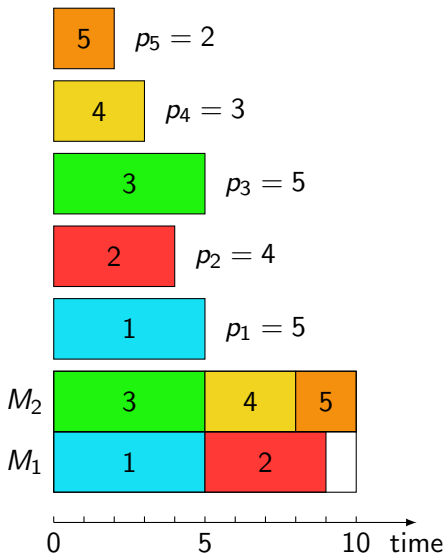
- 1 The Parallel Machines Scheduling Problem
- 2 The BCP of Pessoa, Uchoa, Poggi, Rodrigues (2010)
- 3 The Improved Algorithm
  - Newly Proposed Cuts over Extended Variables
  - Additional Known Cuts
  - Alternative Time-Indexed Formulations
  - New Cuts over TIF
- 4 Experiments
- 5 Conclusions

# The Parallel Machines Scheduling Problem

- $J = \{1, \dots, n\}$
- $M = \{1, \dots, m\}$
- Processing times  $p_j$
- Cost  $f_j(C_t)$

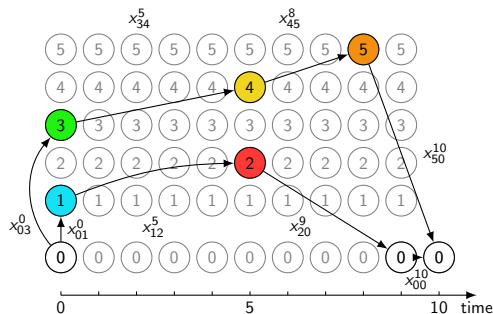
Weighted Tardiness:

- Due dates  $d_j$
- Weights  $w_j$
- Minimize  $\sum w_j T_j$

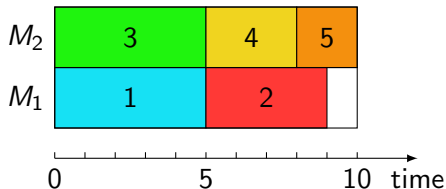


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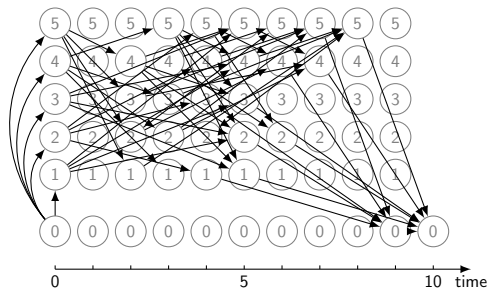
# The Arc-Time-indexed Formulation



- Variables  $x_{ij}^t$ : job  $j$  succeeds job  $i$  at time  $t$
- Schedules are paths in  $G = (V, A)$ 
  - ▶  $V = \{(i, t)\}$
  - ▶  $A = \{((i, t - p_i), (j, t))\}$
  - ▶  $i, j \in J_0 = J \cup \{0\}$
  - ▶  $t \in \{0, \dots, T\}$

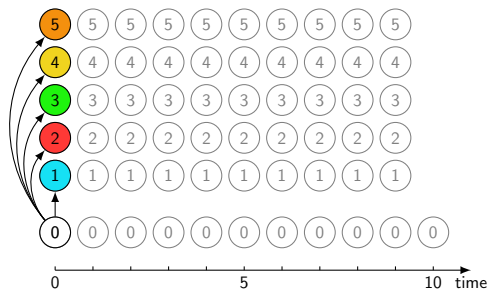


# The Arc-Time-indexed Formulation



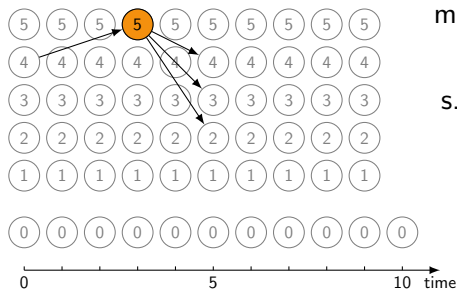
$$\min \sum_{i \in J_0} \sum_{j \in J \setminus \{i\}} \sum_{t=p_i}^{T-p_j} f_j(t+p_j) x_{ij}^t$$

# The Arc-Time-indexed Formulation



$$\begin{aligned} \min \quad & \sum_{i \in J_0} \sum_{j \in J \setminus \{i\}} \sum_{t=p_i}^{T-p_j} f_j(t+p_j) x_{ij}^t \\ \text{s.t.} \quad & \sum_{j \in J_0} x_{0j}^0 = m \end{aligned}$$

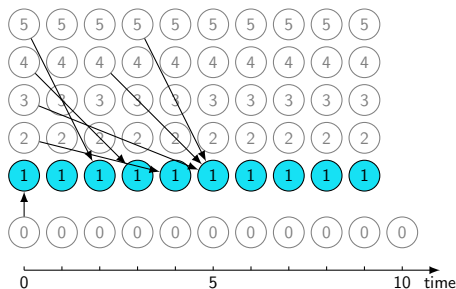
# The Arc-Time-indexed Formulation



$$\begin{aligned}
 \min \quad & \sum_{i \in J_0} \sum_{j \in J \setminus \{i\}} \sum_{t=p_i}^{T-p_j} f_j(t+p_j) x_{ij}^t \\
 \text{s.t.} \quad & \sum_{\substack{j \in J_0 \setminus \{i\}, \\ t-p_j \geq 0}} x_{ji}^t - \sum_{\substack{j \in J_0 \setminus \{i\}, \\ t+p_i+p_j \leq T}} x_{ij}^{t+p_i} = 0 \\
 & (\forall i \in J; t = 0, \dots, T - p_i)
 \end{aligned}$$

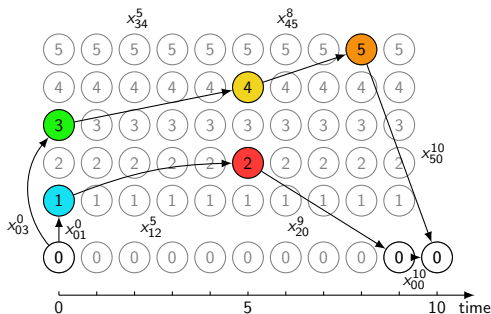


# The Arc-Time-indexed Formulation



$$\begin{aligned}
 \min \quad & \sum_{i \in J_0} \sum_{j \in J \setminus \{i\}} \sum_{t=p_i}^{T-p_j} f_j(t+p_j) x_{ij}^t \\
 \text{s.t.} \quad & \sum_{i \in J_0 \setminus \{j\}} \sum_{t=p_i}^{T-p_j} x_{ij}^t = 1 \quad (j \in J) \\
 & x \in Z^+
 \end{aligned}$$

# ATIF Reformulation



- Pseudo-Schedule: Path from  $(0, 0)$  to  $(0, T)$  in  $G$
- $\lambda_p$ : pseudo-schedule  $p$  is part of the solution
- $x_a^t = \sum_{p \in P} q_a^{tp} \lambda_p$
- Substituting in the ATIF without flow conservation

# ATIF Reformulation

$$\min \sum_{p \in P} \left( \sum_{(i,j)^t \in A} q_{ij}^{tp} f_j(t + p_j) \right) \lambda_p$$

$$\text{s.t.} \quad \sum_{p \in P} \left( \sum_{(j,i)^t \in A} q_{ji}^{tp} \right) \lambda_p = 1 \quad (\forall i \in J) \quad (\pi_i)$$

$$\sum_{p \in P} \left( \sum_{(0,j)^0 \in A} q_{0j}^{0p} \right) \lambda_p = m \quad (\pi_0)$$

$$\lambda \geq 0$$

$$\sum_{a^t \in A} \alpha_{al}^t X_a^t \left( \sum_{p \in P} q_a^{tp} \lambda_p \right) \geq b_l \quad (\forall l \in \{n+1, \dots, r\}) \quad (\pi_l)$$

$$\bar{c}_a^t = f_j(t + p_j) - \sum_{l=0}^r \alpha_{al}^t \pi_l$$

# Branch-Cut-and-Price

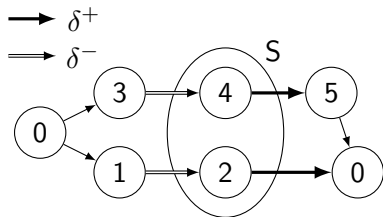
- Pricing
  - ▶ Shortest path from  $(0,0)$  to  $(0, T)$  in  $G$  with arc lengths  $\bar{c}_a^t$
- Fixing  $x_a^t$  variables by Reduced Costs after every 5 iterations
- Extended Capacity Cuts (Uchoa et al., 2008)
- Dual stabilization of Wentges (1997)
- Strong branching: 8 possible choices
- After Root, if  $|A| \leq 200.000$ : Feed reduced ATIF to MIP Solver (CPLEX 11.1)

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# The Overload Elimination Cuts

$$u^t = \sum_{a^t \in \delta^-(S)} x_a^t \quad (t = 1, \dots, T)$$

$$v^t = \sum_{a^t \in \delta^+(S)} x_a^t \quad (t = 1, \dots, T)$$



## Theorem

For  $m \geq 2$ ,  $S \subseteq J$ , and  $t \in \{1, \dots, t_{\max}\}$ :

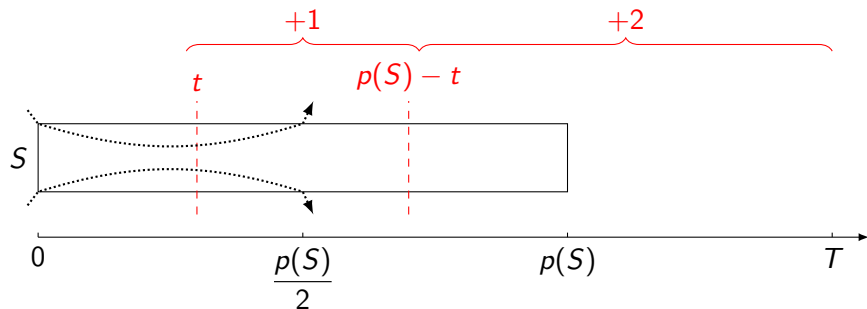
$$\sum_{q=t}^{t_1} v^q + \sum_{q=t_1+1}^T 2v^q - \sum_{q=\max\{t_1, T-p(S)+m(t-1)+1\}}^{T-1} v^q \geq 2,$$

$$t_1 = p(S) - t - (m-2)(t-1).$$

# The Overload Elimination Cuts

For two machines:

$$\sum_{q=t}^{p(S)-t} v^q + \sum_{q=p(S)-t+1}^T 2v^q - \sum_{q=\max\{p(S)-t, T-p(S)+2t-1\}}^{T-1} u^q \geq 2$$



# OEC Separation

- Genetic Algorithm
- Solution:  $(S, t)$
- $\bar{x} \rightarrow \bar{G}$
- Avg Completion Times:  $\bar{C}_j = \sum_{(i,t) | \bar{x}_{ji}^t > 0} t \bar{x}_{ji}^t$
- Initial Population
  - ▶ connected component of  $k$  earliest jobs, including  $k$ -th job,  $k = 1, \dots, n$
- Crossover
  - ▶ 2 random solutions
  - ▶  $S_{child} = S_{father} \cap S_{mother}$
  - ▶  $S_{child} = \emptyset \rightarrow$  use a path connecting one element from each
- Local Search: evaluate each single insertion/deletion from  $S$
- Selection: 20 best solutions



## Triangle Clique Cuts

- Pessoa, Uchoa and Poggi, 2009 (BCP for the HFVRP)
- $S \subset J, |S| = 3$
- Compatibility graph:  $\mathcal{G} = (\mathcal{V}, \mathcal{E})$
- $\mathcal{V} = \{(i, j)^t \in A\}$
- $\mathcal{E} = \{((i, j)^t, (j, k)^{t+p_j}) \mid i, j, k \in S\}$

For any independent set  $I \in \mathcal{G}$ :

$$\sum_{a^t \in I} x_a^t \leq 1$$

# Switching to a MIP Solver

- Solve Root Node → Branching → Branching → Feed Residual Model to CPLEX
- Residual Model: Excludes variables fixed to zero
- Pessoa et al. (2010): **ATIF** residual model
- Now: **TIF** residual model
- Time-Indexed Formulation, Dyer and Wolsey (1991)
  - ▶ Variables  $y_j^t$ : job  $j$  completes at time  $t$

$$\begin{aligned} \min \quad & \sum_{j \in J} \sum_{t=p_j}^T f_j(t) y_j^t \\ \text{s.t.} \quad & \sum_{t=p_j}^T y_j^t = 1 \quad (j \in J) \\ & \sum_{j \in J} \sum_{t'=t}^{\min\{t+p_j-1, T\}} y_j^{t'} \leq m \quad (t = 1, \dots, T) \\ & y \in \{0, 1\} \end{aligned}$$

# Alternative Time-Indexed Formulations

- Variable definition

  - $y$  Variables  $y_j^t$ : job  $j$  completes at time  $t$

  - $z$  Variables  $z_j^t$ : job  $j$  completes until time  $t$  ( $y_j^t = z_j^t - z_j^{t-1}$ )

- How to enforce that no more than  $m$  machines are running?

  - $F$  Network Flow

  - $R$  Resource Constraints

- 4 different time-indexed formulations ( $R_y, R_z, F_y, F_z$ )

# Alternative Time-Indexed Formulations

$R_y$   $R_z$   $F_y$   $F_z$

$$\begin{aligned} \min \quad & \sum_{j \in J} \sum_{t=p_j}^T f_j(t) y_j^t \\ \text{s.t.} \quad & \sum_{t=p_j}^T y_j^t = 1 \quad (j \in J) \\ & \sum_{j \in J} \sum_{t'=t}^{\min\{t+p_j-1, T\}} y_j^{t'} \leq m \quad (t = 1, \dots, T) \\ & y \in \{0, 1\} \end{aligned}$$

## Alternative Time-Indexed Formulations

$R_y$   $\underline{R_z}$   $F_y$   $F_z$

$$\begin{aligned} \min \quad & \sum_{j \in J} \sum_{t=p_j}^T f_j(t) (z_j^t - z_j^{t-1}) \\ \text{s.t.} \quad & z_j^{p_j-1} = 0 && (j \in J) \\ & z_j^{t-1} \leq z_j^t && (j \in J; t = p_j, \dots, T) \\ & z_j^T = 1 && (j \in J) \\ & \sum_{j \in J} (z_j^{\min\{t+p_j-1, T\}} - z_j^{t-1}) \leq m && (t = 1, \dots, T) \\ & z \in \{0, 1\} \end{aligned}$$

# Alternative Time-Indexed Formulations

$R_y$   $R_z$   $F_y$   $F_z$

$$\begin{aligned} \min \quad & \sum_{j \in J} \sum_{t=p_j}^T f_j(t) y_j^t \\ \text{s.t.} \quad & \sum_{t=p_j}^T y_j^t = 1 \quad (j \in J) \\ & \sum_{j \in J} \sum_{t'=t}^{\min\{t+p_j-1, T\}} y_j^{t'} \leq m \quad (t = 1, \dots, T) \\ & y \in \{0, 1\} \end{aligned}$$

## Alternative Time-indexed Formulations

$R_y$   $R_z$   $F_y$   $F_z$

$$\begin{aligned} \min \quad & \sum_{j \in J} \sum_{t=p_j}^T f_j(t) y_j^t \\ \text{s.t.} \quad & \sum_{t=p_j}^T y_j^t = 1 \quad (j \in J) \\ & \sum_{j \in J} y_j^{p_j} = m \\ & \sum_{j \in J | t \geq p_j} y_j^t \geq \sum_{j \in J} y_j^{t+p_j} \quad (t = 1, \dots, T) \\ & y \in \{0, 1\} \end{aligned}$$

## Alternative Time-Indexed Formulations

$R_y$   $R_z$   $F_y$   $F_z$

$$\min \sum_{j \in J} \sum_{t=p_j}^T f_j(t) (z_j^t - z_j^{t-1})$$

$$\text{s.t. } z_j^{p_j-1} = 0 \quad (j \in J)$$

$$z_j^{t-1} \leq z_j^t \quad (j \in J; t = p_j, \dots, T)$$

$$z_j^T = 1 \quad (j \in J)$$

$$\sum_{j \in J} (z_j^{p_j} - z_j^{p_j-1}) = m$$

$$\sum_{j \in J | t \geq p_j} (z_j^t - z_j^{t-1}) \geq \sum_{j \in J} (z_j^{t+p_j} - z_j^{t+p_j-1}) \quad (t = 1, \dots, T)$$

$$z \in \{0, 1\}$$



# TIF Cuts by Projecting the ATIF Polytope

$$\sum_{i \in J} y_i^t \geq \sum_{j \in J} y_j^{t+p_j} \quad (t = 1, \dots, T)$$

$$\text{prec}_t(S) = \{i \mid \exists j \in S, x_{ij}^t \text{ is not fixed}\}$$

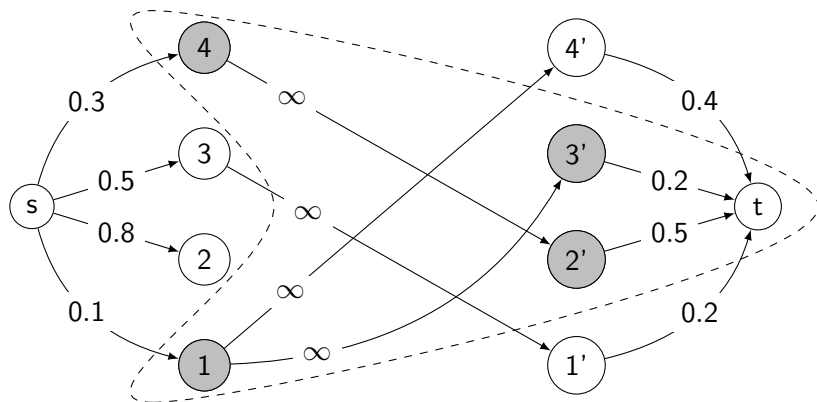
$$\sum_{i \in \text{prec}_t(S)} y_i^t \geq \sum_{j \in S} y_j^{t+p_j} \quad (S \subset J; t = 1, \dots, T)$$

# TIF Cuts Separation

$$0.3 + 0.1 < 0.2 + 0.5$$

$$\text{Violated Cut: } y_1^t + y_4^t \geq y_2^{t+p_2} + y_3^{t+p_3}$$

Separation: Minimum Cut



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# How much of the Integrality Gap is closed?

Table: Root relaxation and cut separation results

n	m	BCP-PMWT		BCP-PMWT-OTI	
		Avg. Gap	Avg. Time	Avg. Gap	Avg. Time
40	2	0.525%	78.0	0.235%	51.9
40	4	0.456%	23.4	0.448%	18.8
50	2	0.379%	256.8	0.276%	193.8
50	4	0.571%	67.8	0.583%	29.9
100	2	0.878%	6297.0	0.114%	3398.8
100	4	0.494%	984.0	0.322%	481.6

# Which is the best TIF?

Table: Comparison of Alternative Time-Indexed Formulations

n	Average LP Time (s)				Average MIP Time (s)				# Solved			
	Fy	Ry	Fz	Rz	Fy	Ry	Fz	Rz	Fy	Ry	Fz	Rz
40	0.72	0.84	7.17	0.97	63.17	351.97	122.92	58.28	12	10	12	12
50	1.77	1.98	47.08	2.43	53.46	150.26	70.56	16.47	13	11	14	16

\*average times only for the instances solved with all 4 TIFs in up to 3,600 seconds

# How much help is the Variable Fixation?

Table: Effect of Variable Fixation in the Rz Time-Index Formulation – Summary

n	Average LP Time (s)		Average MIP Time (s)		# Solved	
	Fix.	w/ Fix.	Fix.	w/ Fix.	Fix.	w/ Fix.
40	0.74	22.54	11.11	561.59	12	10
50	2.04	105.84	11.63	496.61	17	9

\*average times only for the instances solved by both in up to 3,600 seconds

# How much help are the Projected Cuts?

Table: Effect of Projected Cuts in the Rz Time-Indexed Formulation – Summary

n	m	ATIF	TIF		
		Root Gap	1st LP Gap	Root Gap	Gap Improv.
100	2	0.114%	0.294%	0.249%	16.76%
100	4	0.322%	0.660%	0.646%	11.20%

# Overall Results

Table: Full Results - Summary

n	m	BCP-PMWT		BCP-PMWT-OTI	
		# Solved	Avg. Time	# Solved	Avg. Time
40		50	357.9	50	48.1
50		50	5734.9	50	241.9
100	2	18	22523.8	21	7058.5
100	4	16	37667.7	22	5672.0

\*average times only for the instances solved by both in up to 3,600 seconds

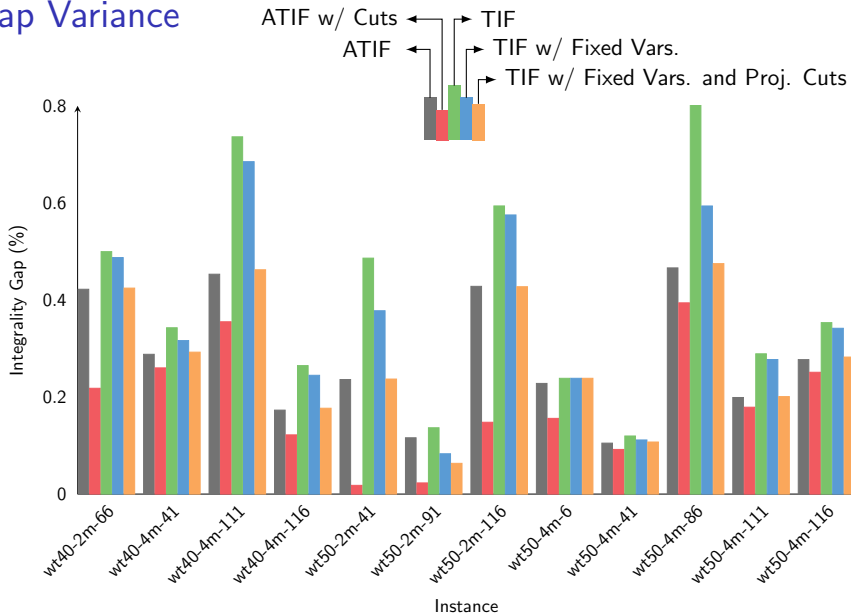


# Branching vs Switching to MIP Solver

Table: BCP-PMWT-OTI Best Procedure

n	m	BCP-PMWT					BCP-PMWT-OTI				
		Root	BCP	ATIF	MIP	Unsolved	Root	BCP	TIF	MIP	Unsolved
40		38	2		10	0	38	1		11	0
50		33	4		13	0	33	3		14	0
100	2	13	2		3	7	16	1		4	4
100	4	7	5		4	9	7	1		14	3

# Gap Variance



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# Conclusions

- Results
  - ▶ 9 instances solved for the first time
  - ▶ 84.1% running time decrease for other instances