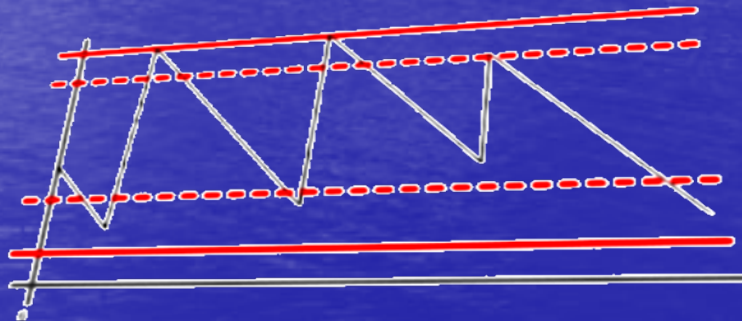


# A Branch-and-Price Approach for a Ship Routing Problem with Multiple Products and Inventory Constraints



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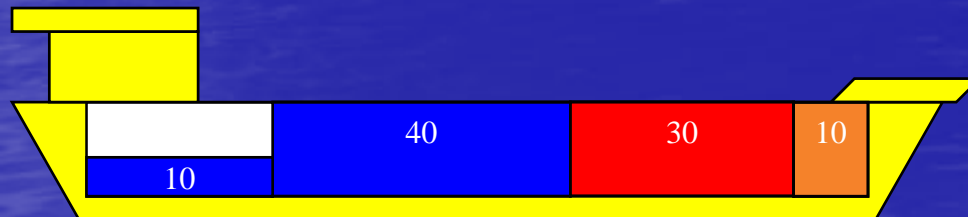
# Outline

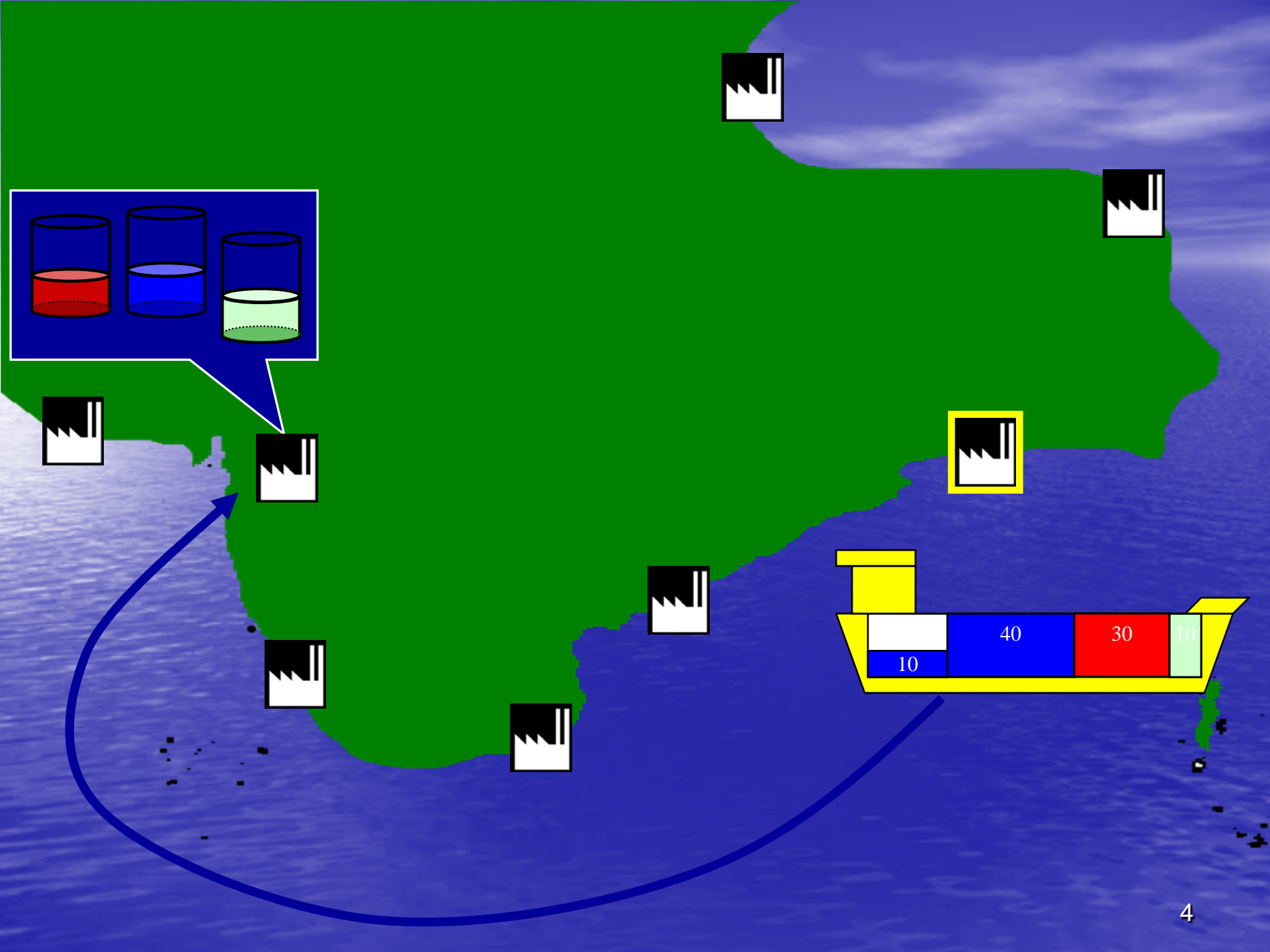
- Practical Application
- Problem description
- Mathematical Formulation
- Column generation algorithm

# Practical Application

## Oil Company

- 1 refinery (no inventory constraints)
- $\pm 12$  depots (one per harbor)
- $\pm 8$  grades
- $\pm 7$  ships
- compartments (differ in size, 3-6)





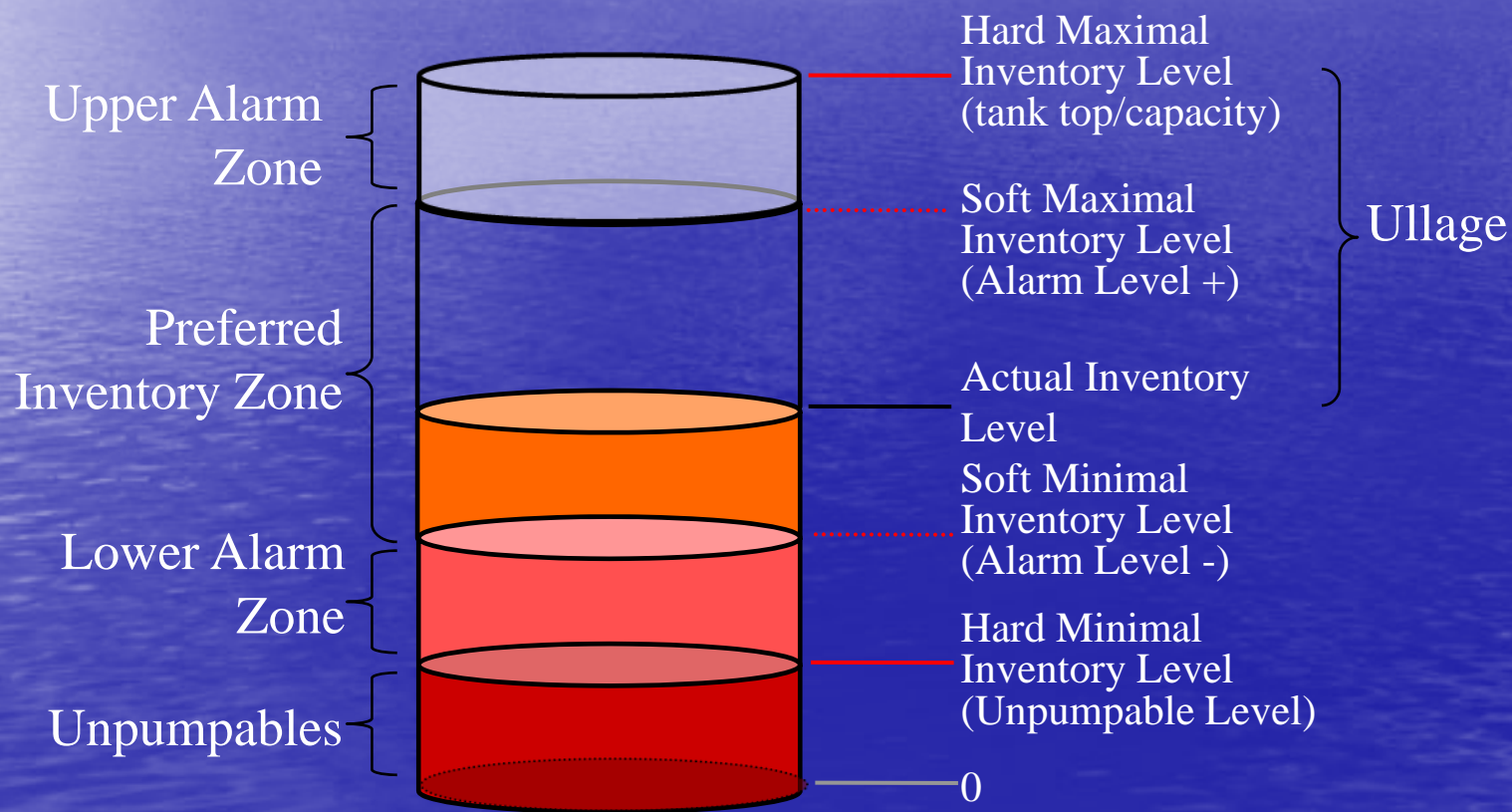
# Practical Application

- There is a schedule
- Question: Can we adjust the schedule due to changes in the data?
- We construct an "optimal" schedule from scratch

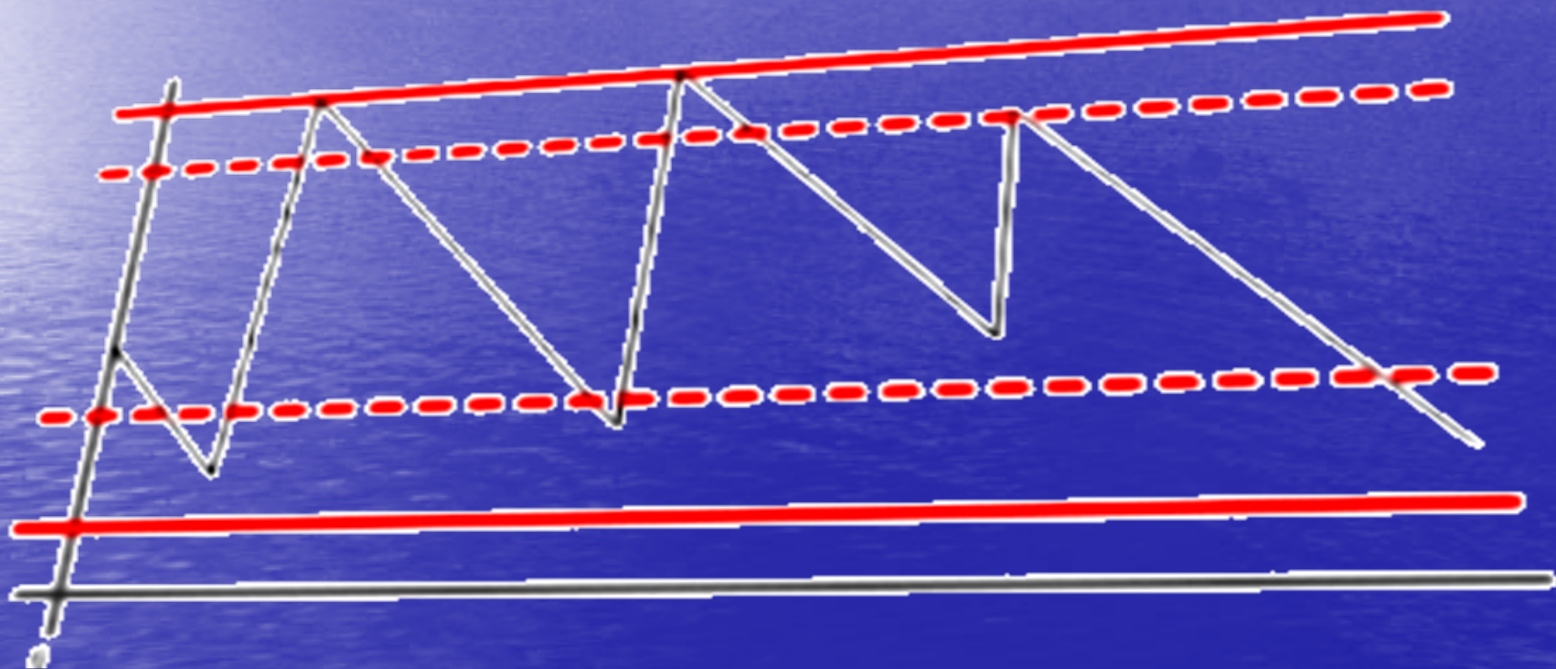
# Problem Description

- Ships
  - Compartments with capacities
  - Travel times for each possible trip
  - Fixed (un)loading times
  - Wait at harbor is possible
- Harbor
  - Inventory constraints

# Inventory levels



# Inventory levels





# Notation (Christiansen, 1998)

- $(i,m)$ : harbor  $i$ , number of arrival  $m$
- $(i,m,j,n)$ : traveling from  $(i,m)$  to  $(j,n)$
  
- $V$ : set of ships
- $H$ : set of harbors
- $G$ : set of grades
- $C$ : set of compartments

# Decision Variables

- $\lambda_{cr}$ : compartment  $c$  travels schedule  $r$
- $\theta_{igs}$ : harbor  $i$  follows for grade  $g$   
sequence  $s$

# Mathematical Formulation (1)

$$\min \sum_{c \in C} \sum_{r \in R_c} C_{cr}^C \lambda_{cr} + \sum_{i \in H_S} \sum_{g \in G} \sum_{s \in S_{ig}} C_{igs}^{HG} \theta_{igs}$$

Sailing cost route r  
(only for c=1)

Penalties for violating  
alarm levels

# Mathematical Formulation (2)

$$\sum_{v \in V} \sum_{r \in R_c} B_{imc_v^* r} \lambda_{c_v^* r} + \sum_{s \in S_{ig}} Y_{imgs} \theta_{igs} = 1 \quad \forall i, m, g$$

1 if (i,m) is in schedule r to serve g

0 if (i,m) is in sequence s to (un)load g

$$\sum_{c \in C} \sum_{r \in R_c} Q_{imcgr}^C \lambda_{cr} - \sum_{s \in S} Q_{imgs}^{HG} \theta_{igs} = 0 \quad \forall i, m, g$$

Quantity of g (un)loaded at (i,m)  
in schedule r

Quantity of g (un)loaded at (i,m)  
in sequence s

# Mathematical Formulation (3)

$$\sum_{v \in V} \sum_{r \in R_{c_v}^*} T_{imc_v r}^C \lambda_{c_v r}^* - \sum_{s \in S_{ig}} T_{img s}^{HG} \theta_{igs} = 0 \quad \forall i, m, g$$

Time (un)loading starts at (i,m)  
in schedule r, first compartment

Time (un)loading starts at (i,m)  
in sequence s

$$\sum_{r \in R_{c_v}^*} T_{imc_v r}^C \lambda_{c_v r}^* - \sum_{r \in R_c} T_{imcr}^C \lambda_{cr} = 0 \quad \forall v, i, m, c$$

Time (un)loading starts at (i,m)  
in schedule r, first compartment

Time (un)loading starts at (i,m)  
in schedule r, compartment c

# Mathematical Formulation (3)

$$\sum_{r \in R_c} \lambda_{cr} = 1 \quad \forall c$$

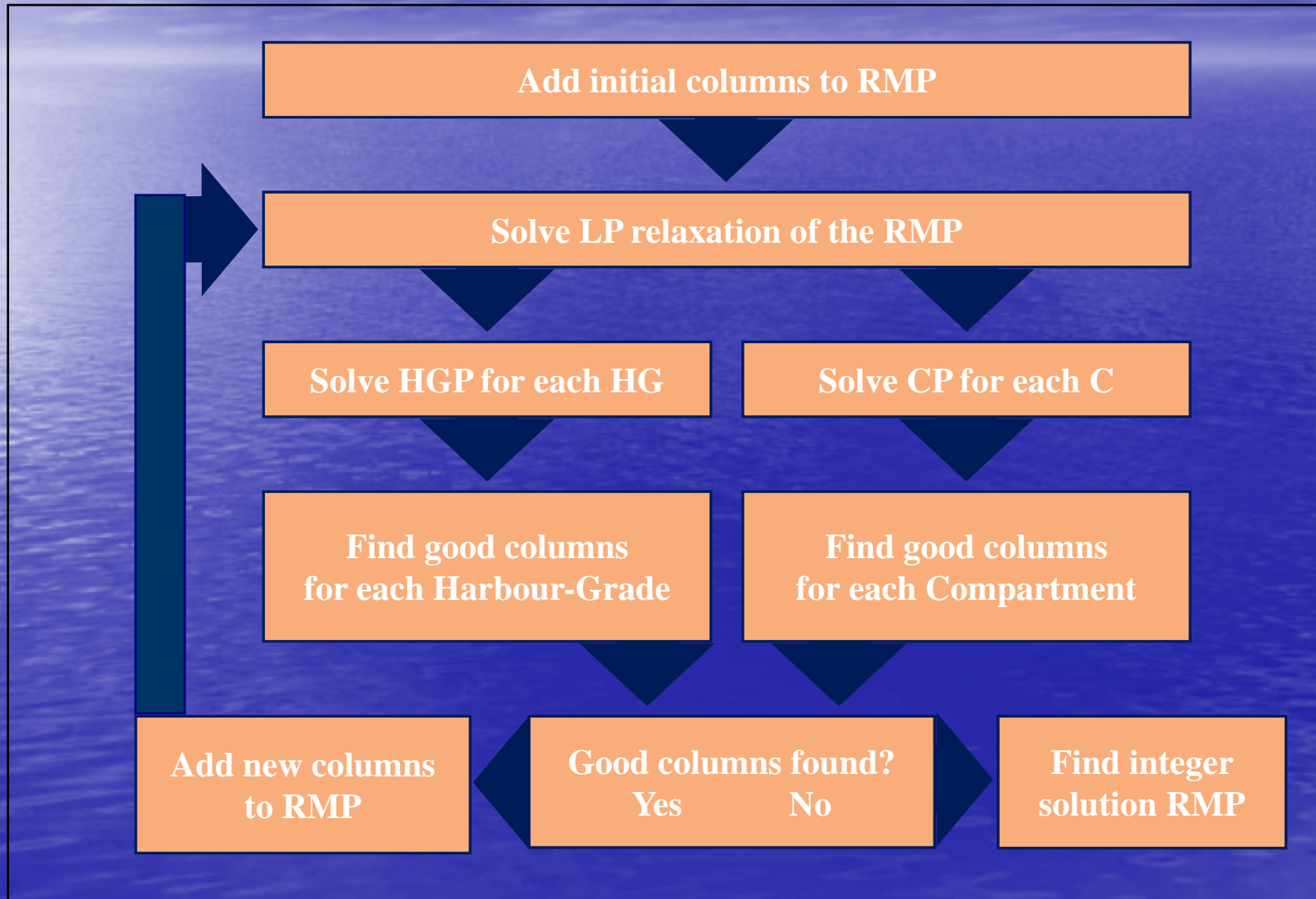
$$\sum_{s \in S_{ig}} \theta_{igs} = 1 \quad \forall i, g$$

$$\lambda_{cr} \geq 0 \quad \forall c, r$$

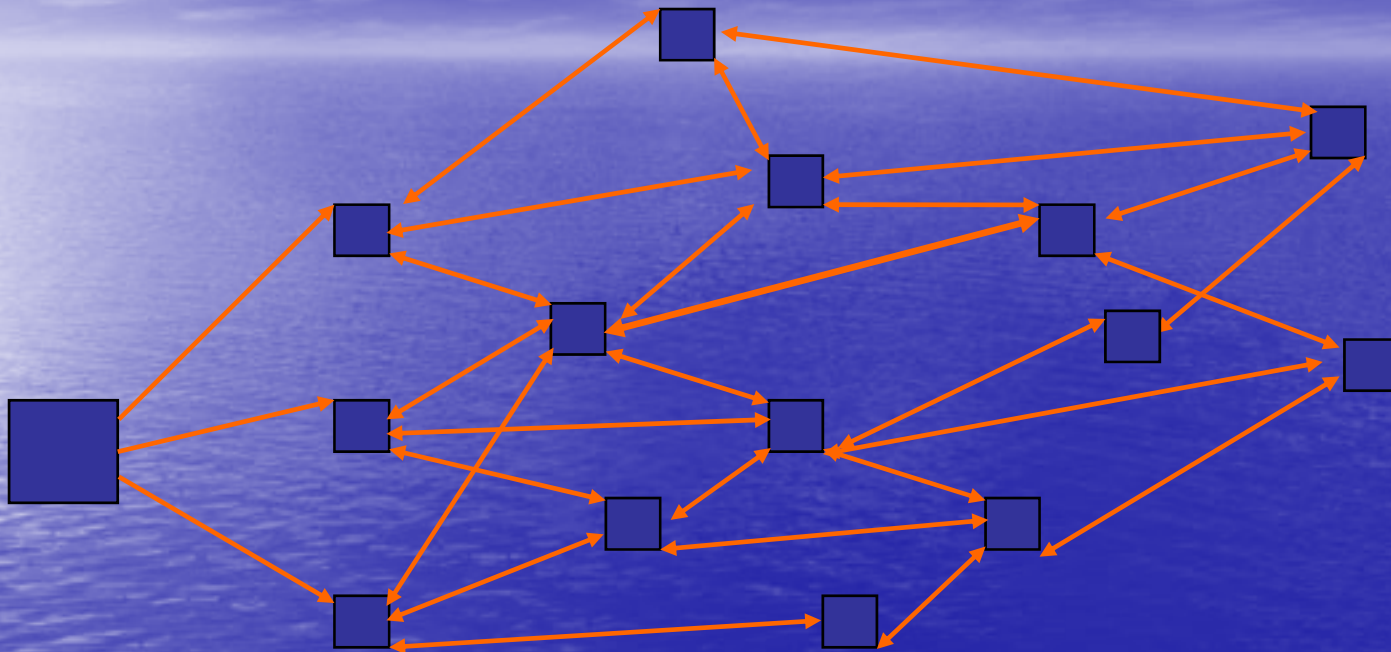
$$\theta_{igs} \geq 0 \quad \forall i, g, s$$

$$\sum_{r \in R_c} X_{imjncr} \lambda_{cr} \in \{0,1\} \quad \forall c, (i, m, j, n)$$

# Branch-and-Price Framework



# Compartment Sub problem



- Node: harbor arrival plus quantity per grade
- Reduced cost per arc:
  - Fixed
  - Time dependent



# Compartment Sub problem



- Shortest path from s to any other node (taking into account time aspect)
- Can be solved with Dynamic Programming (Christiansen, 1998/9)

# Branching

- Arcs in the network
- Aggressive 1-branch

# Implementation Issues

- Pricing problem: exact or heuristically?
- Difficult to get a feasible solution of the model: relax and penalize constraints?
- Cycles in the compartment sub problem (generates redundant columns)

# Results

- Will follow

# Questions?